

Work Order ID 58355

Tuesday, May 04, 2010 9:13:44 AM

Page 1

Item ID: D2574

Revision ID:

Item Name: Saddle, Aft In 205

Start Date: 5/4/2010 Start Qty: 0.00

Required Date: 5/7/2010 Req'd Qty: 0.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan: MF

Date: 10-5-4

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2574

Rev E

190

0.00



HandFinish

Hand Finishing

Memo

SCUFF AND TOUCH UP OR POWDER COAT IF NECESSARY PER QSI 005

D2574 X 1 B56398

0.00

M114207 JH 10/05/05 X1-0
START: 4:30
TEMP: 320°F
FIN 12:00pm

200

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

BR 10-5-5

210

0.00



Packaging

Packaging

Memo

ID AND STK UNDER ORIGINAL BATCH NUMBER

0.00

B56398 C-14 1/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2574

Accept



Setup Start



Revision ID:

Stop



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Required Date: 5/7/2010 Req'd Qty: 0.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/07 *[Signature]*

MF
10-56

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries